

5/20

DART AEROSPACE LTD	Work Order:	23095
Description: 350 Skidtubé Extrusion (Bent)	Part Number:	D2600-3-Bent
Drawing: N/A	Qty:	24
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	JA	05.04.25	12
2	LB	Pick: Qty Part Number Description Batch 1 D2600-3 Extrusion 1317524	DP	05/4/29	24
3	LB	Deburr one end of extrusion	DP	05/4/30	24
4	LB	Drill #30 pilot holes using DT8689	DP	05/4/30	24
5	LB	Open holes to 5/16" and deburr	DP	05/4/30	24
6	LB	Bend using CNC bending machine as per program 2750.C and Folio FT003. Use 5/16 locator pin on buggy "A". Check fit to Jig DT8150	DP	05/5/2	24
7	QC5	Inspect work to Step 6 Ensure fit to Jig DT8150	DP	05.05.03	24
8	LG	Identify and stock	DP	05/5/3	24
9	AC	Cost / part: 15.00	595	05.05.04	24
10	DC	Close W/O 45.95 Inspect Level 21	JA	05.05.10	24

Rev	Date	Change	Revised By	Approved
A	99.05.27	New Issue	DM	
B	02.11.28	Reformat	KJ / RF RF	

RELEASED
02/11/29 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 21, 2005
07:46 am

Work Order No : 0023095
Project Name : D2600-3-Bent
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D2600-3-Bent
Description : Extrusion Bent
Manufactured : Yes
Amount Req'd : 12 u
Amount Done : 0
Start Date : 04-20-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00